



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3303-02-1

Job Sheet 170569



Part No: RBE350A93-3303-02-1

Job Qty: 6 ea

Part Name: Receiver



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/17/18

Job Tracking No:

Due Date: 2/27/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: RBE350A93-3303-02 REV 4 IPP REV A 18-01-17 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Waterjet2		de 18/02/08
100	Waterjet	6 pcs	2/27/18	2/27/18	0.08	1.00	Waterjet 2 OMAX		de 18/02/08
110	QC	6 pcs	2/27/18	2/27/18	0.00	0.00	QC2 Waterjet-4		de 18/02/08
120	Mori Seiki	6 pcs	2/27/18	2/27/18	1.00	3.00	MORI NV5000-1		de 18/02/20
130	QC	6 pcs	2/27/18	2/27/18	0.00	0.00	QC2 Machining-5		de 18/02/20
140	QC	6 pcs	2/27/18	2/27/18	0.00	0.00	QC8 Machining-5		de 18-02-26
170	Outsource	6 pcs	2/27/18	2/27/18	0.00	0.00	Outsource12		At 18/03/19
180	Packaging	6 pcs	2/27/18	2/27/18	0.00	0.00	Packaging2		At 18/03/19
190	QC	6 pcs	2/27/18	2/27/18	0.00	0.00	QC6		38
200	Packaging	6 pcs	2/27/18	2/27/18	0.00	0.00	Packaging3-2		GA 20 2018
210	QC21-SA	6 Ea	2/27/18	2/27/18	0.00	0.00	QC21		GA 141

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 4 Prog Rev: 4 2-Deburr if necessary

Descriptions: 120 - 1-Machine as per folio FB739 FOLIO REV: DWG REV: 2-Deburr 3-Engrave T/N

And / or S/N number as required Using Marktronic engraver as per DWG.

170 - Issue P/O to Groupe Altech; PO 0391816 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

180 - Receive

200 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018B1.000X03.000	1010-1025 Steel Bar 1.000 X 3.000	2.1240 ft (.354 ea)	90-Start up Operation	

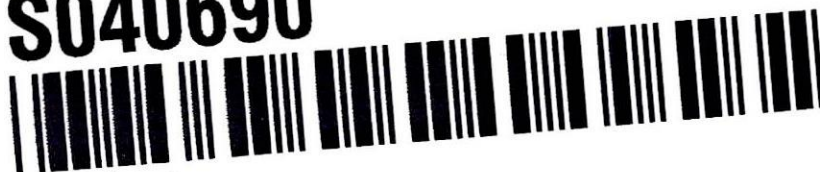
Part Specifications

Specifications could not be found.

Plex 1/17/18 11:23 AM Dart.lajeunesse.marie

DML 3-24

DART
AEROSPACE
S040690



Receiver

PART NO: RBE350A93 - 3303 - 02 - 1
Original Serial #: S040690
Revision:
Operation: Start up Operation
Change No:

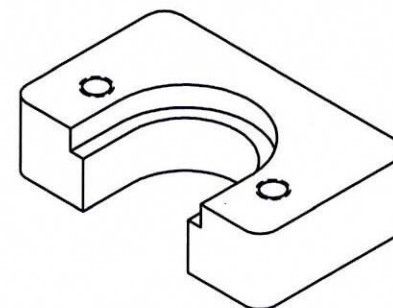
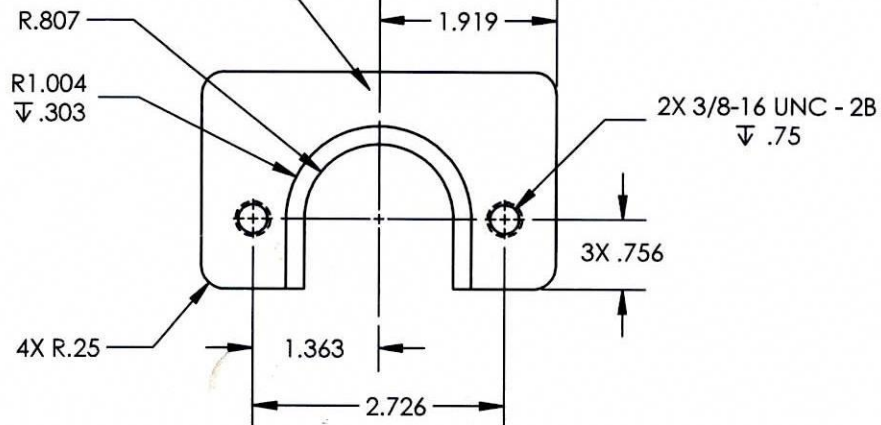
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

02/08/18
Job No: 170569

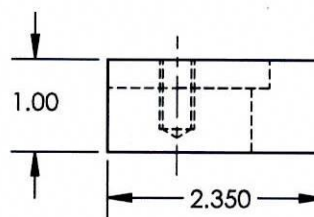
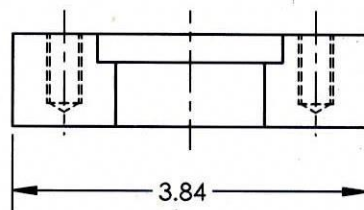
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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		-1 ADDED R.25 TO CORNERS.	12/4/2008	WP
4	15-0132	-1 CH'D MATERIAL WAS 1018 IS A36/1018/1020.	6/10/2015	RJC

ENGRAVE T/N, S/N,
MADE IN USA



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170569 M-5
180117



(-1)

RECEIVER

DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02-1	REV 4
MATL A36/1018/1020	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED D Weir
FRACTIONS ± 1/8 ANGLES ± 5°	HEAT TREAT FINISH BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:2	USED ON MODEL EUROCOPTER AS350A
DATE 10/27/2008	SHEET 2 OF 5

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039186

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039186
PO Date: 3/2/18
Due Date: 3/16/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

E-MAILED
MAR 07 2018

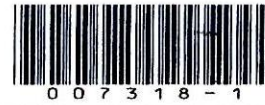
Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170482	646.3913	Shim Issue P/O: _____ Cad Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	3/16/18	35 pcs	0 pcs	35 pcs	\$5.00/pcs	\$175.00
2	170332	RBE2-10-1-01	Slide -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C- 13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	3/16/18	6 pcs	0 pcs	6 pcs	\$1.95/pcs	\$11.70
3	170569	RBE350A93-3303-02-1	Receiver Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C- 13924C Class 1 -Certificate of Conformity is required	Firmed	3/16/18	6 pcs	0 pcs	6 pcs	\$5.41/pcs	\$32.46
4	170596	RBE350A93-3303-02-3	Extractor Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C- 13924C Class 1 -Certificate of Conformity is required	Firmed	3/16/18	6 pcs	0 pcs	6 pcs	\$2.05/pcs	\$12.30
5	171364	RBE350A93-3317-20	Tail Rotor Hub Insert Tool Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C- 13924C Class 1 -Certificate of Conformity is required	Firmed	3/16/18	6 pcs	0 pcs	6 pcs	\$5.41/pcs	\$32.46



Certificat de Conformité / Certificate of Compliance



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

007318- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
16-Mar-2018		Celine Schreindorfer				PO039186			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	A venir/ Back Order
2	RBE2-10-1-01 Rev.	RBE2-10-1-01 01 -BLACK OXIDE ON SST MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4		BLACK-OXIDE CH	6	6	0	0	0
3	RBE350A93-3303-02-1 Rev.	RBE350A93-3303-02-1 01 -BLACK OXIDE FINISH M MIL-C-13924C, CLASS 1		BLACK-OXIDE CH	6	6	0	0	0
4	RBE350A93-3303-02-3 Rev.	RBE350A93-3303-02-3 01 -BLACK OXIDE FINISH ON SST MIL-C-13942C, CLASS 1		BLACK-OXIDE CH	6	6	0	0	0
5	RBE350A93-3317-20 Rev.	RBE350A93-3317-20 01 -BLACK OXIDE FINISH ON SST MIL-C-13924C, CLASS 1		BLACK-OXIDE CH	6	6	0	0	0
6	RB412WA-CR&O-3-62-2A-1-2 Rev.	RB412WA-CR&O-3-62-2A-1-2 ASTM B633 TYPE 1 SC2		ZINC CH	✓ 4	4	0	0	0
7	RBW6405G02331-3G-05 Rev.	RBW6405G02331-3G-05 ON SST MIL-C-13924C, CLASS 1		ZINC CH	✓ 2	2	0	0	0
8	RBW6405G02331-3G-07 Rev.	RBW6405G02331-3G-07 ASTM B633 TYPE 1 SC2 01 - ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT]		ZINC CH	✓ 9	9	0	0	0
10	RBST1007-13 Rev.	RBST1007-13 01 -BLACK OXIDE ON SST MIL-C-13924C CLASS 1		BLACK-OXIDE CH	4	4	0	0	0
11	RBT18603-01 Rev.	RBT18603-01 01 -BLACK OXIDE ON SST MIL-DTL-13924C CLASS 1		BLACK-OXIDE CH	5	5	0	0	0
12	RBT18603-07 Rev.	RBT18603-07 01 -BLACK OXIDE ON SST MIL-DTL-13924C CLASS 1		BLACK-OXIDE CH	4	4	0	0	0
13	RBST1007-11 Rev.	RBST1007-11 01 -BLACK OXIDE ON SST MIL-C-13924C CLASS 1		BLACK-OXIDE CH	4	4	0	0	0

9. RBE350A94-3700-C-01

Certificat de Conformité / Certificate of Compliance



Bon de Livraison / Packing Slip

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Tel.: 613-632-5200 Fax: 613-632-5201

BUYER:

Notes Additionnelles / Additional Notes

Réçu par
Received By

Page 2 of 2